





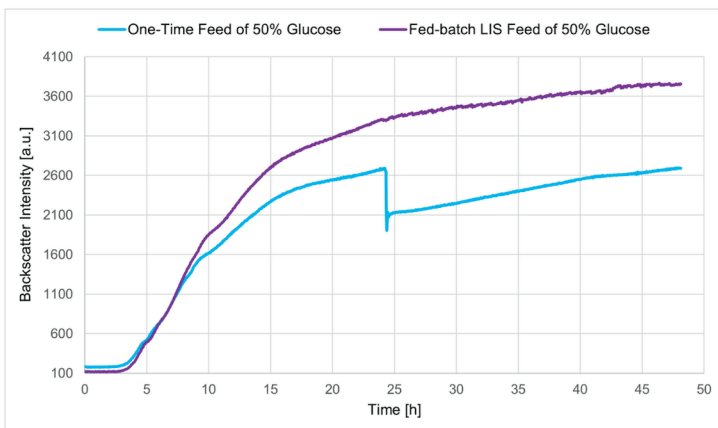
Clariant Uses the Liquid Injection System (LIS) to Improve Strain Development Experiments in Shake Flasks

Drawbacks of Testing Production Strains in Batch Cultivations

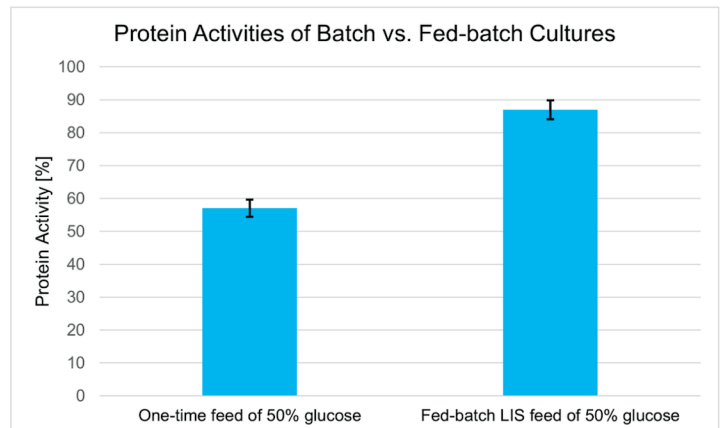
Clariant found that batch cultivations of *Bacillus* strains lead to alterations in the cell's metabolism and cell lysis, interfering with a reliable production strain characterization in shake flasks. Due to the large impact on the cell's metabolism that the batch condition imposed, the strains' characteristic biomass and protein production behaviors were overshadowed.

-  **Production of unwanted by-products**
-  **Acidification of the medium**
-  **Altered cell physiology and cell lysis**
-  **Physiological changes impede the analysis of production behavior**

The Big Picture



Using the LIS on shake flasks enabled fed-batch cultivations in small scales, improving strain development experiments in shake flasks.



When compared with the culture with a one-time feed, the fed-batch feeding of glucose to the medium augmented the final protein yield by approximately 30%.