# DOTS

SO SCIENTIFIC BIOPROCESSING

#### Cell Growth Quantifier (CGQ) BioR

**ONLINE BIOMASS MONITORING FOR BIOREACTORS** 

### The CGQ BioR is a sensor-based technology for non-invasive online biomass monitoring in various types/scales of bioreactors.

**Cell Growth Quantifier BioR (CGQ BioR)** 





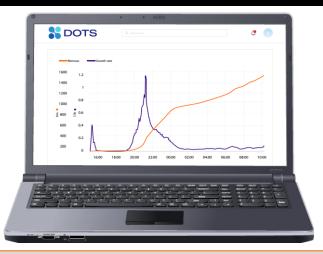
#### A CGQ BioR system consists of three components: he CGQ BioR sensor, the BioR hub and the DOTS Software.

#### Hardware & Software Components



The sensor is positioned to the outside wall of the bioreactor and measures the biomass non-invasively. The BioR hub bundles the data from all monitored bioreactors and sends it to the DOTS Software.

#### **DOTS Software**



DOTS Software enables a simplified control of sensors and visualizes the received data from all monitored bioreactors in real-time.



#### Backscatter measurements are used to monitor the biomass optically and non-invasively through the wall of the bioreactor.

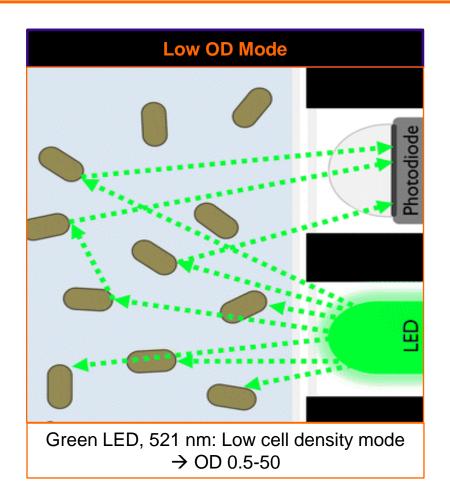
**Measurement Principle** 

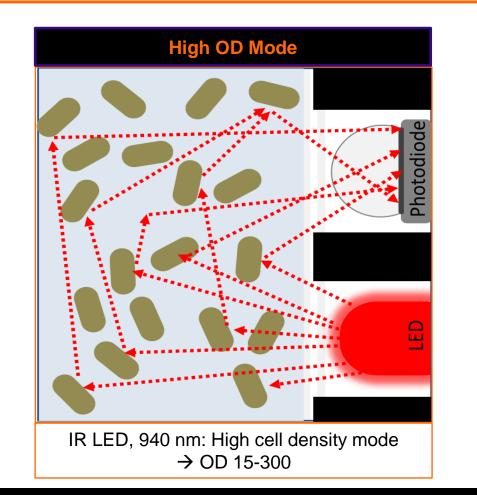




#### With two built-in LEDs (green and red), a broad range of cell densities can be covered.

Low vs. High OD Measurement Modes







#### The CGQ BioR creates significant value by saving time & costs as well as creating detailed bioprocess understanding.

#### **CGQ BioR Key Facts**



No cleaning or autoclaving, no ports blocked, guickly install/uninstall at any time

Compatible with various scales of bioreactors Mini bioreactor systems, benchtop bioreactors, production scale and more

Detailed microbial growth kinetics in real-time Real-time analysis of biomass with highest precision

Covers the OD range from 0.5 to 300 in two measurement modes with one sensor

Integration of biomass data into other software (e.g., analog, OPC,...)

Simplified sensor control and data visualization for improved comparability



### The CGQ BioR has several clear advantages over currently used invasive biomass probes for bioreactors.

**Comparison: CGQ BioR vs. Invasive Biomass Probes** 

	CGQ BioR	Invasive Biomass Probes
Cleaning & Autoclaving	<ul> <li>Non-invasive sensor that does not need to be autoclaved or cleaned</li> </ul>	<ul> <li>Needs to be cleaned and autoclaved with the vessel after every use</li> </ul>
Available Ports	<ul> <li>No ports blocked since the BioR is attached to the outside of the glass vessel</li> </ul>	<ul> <li>Requires a port</li> </ul>
Flexibility	<ul> <li>Can be installed/uninstalled at any given time during the fermentation (quick-start)</li> </ul>	<ul> <li>Must be installed before the experiment is started</li> </ul>
Vessel Compatibility	<ul> <li>Compatible with most vessel types/sizes</li> <li>Simply attach to the glass wall or a glass window</li> </ul>	<ul> <li>Can often only be used for one vessel size (limited by probe length)</li> </ul>
OD Range	<ul> <li>Standard Mode (521 nm): OD 0.5-50*</li> <li>High Cell Density Mode (940 nm): OD 15-300*</li> </ul>	<ul> <li>Usually limited to a specific OD range, various probes needed for different biomass ranges</li> </ul>

\*Depending on vessel type/size, media, organism and other factors



## The DOTS Software enables easy sensor handling and experiment set up.

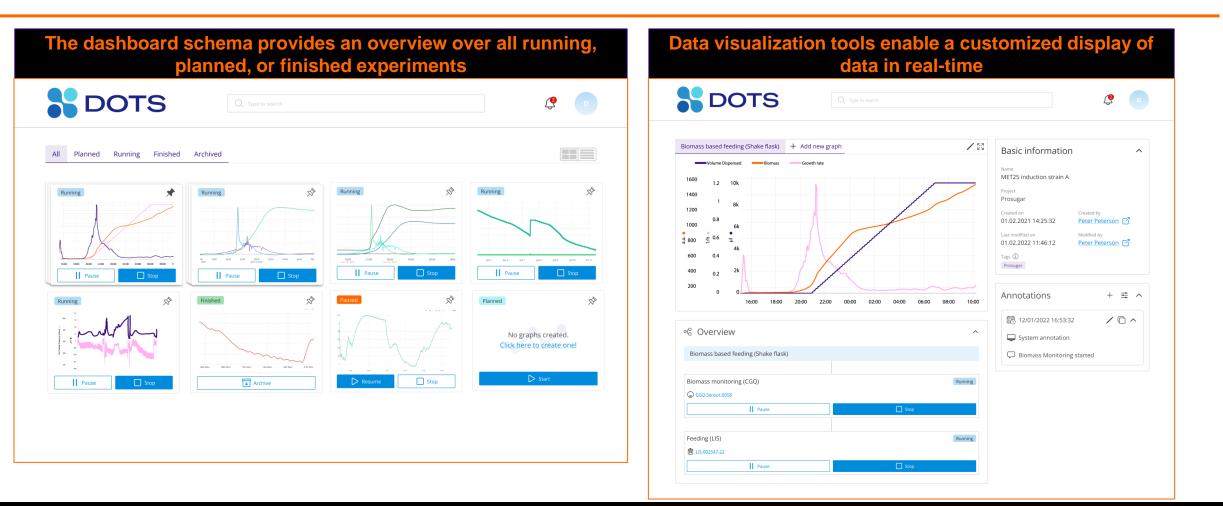
#### **Exemplary Screenshots**

Create an experiment with pre-defined application templates		Assign sensors to planned experiments via drag and drop		
	<b>Q</b>			<b>9</b> D
Basic Settings	2 Device Assigment	Basic Settings     General Task Configuration     Filter     A MET 25 ii	🔍 Replicate configuration ————————————————————————————————————	Device Assigment
<ul> <li>Basic information</li> <li>Quick start application templates</li> <li>Biomass monitoring (Bior </li> <li>Enable template configuration step (1)</li> <li>Experiment name *</li> <li>Strain A, 2% maltose</li> </ul>	A Strain A, 2% maltose	Q Type to search         Drag and drop device in order to connect it to process / task.         IS-0025478         US-0025478         US-00254869/25         80%         Not connected         Unassigned         CGQ-SP-02548	Biomass-based feeding (Shake flask)  Feeding (LIS)  No device connected  Biomass monitoring (CGQ)  Planned  No device connected	
Number of objects *       1       Project *       Prosugar       Advanced settings		CGQ-8-0025 / Port1	OD600 (Offline) Planned Exit wizard	Back Create 🗸



### The DOTS Software provides a comprehensive overview of your experiments and visualizes your data in real-time.

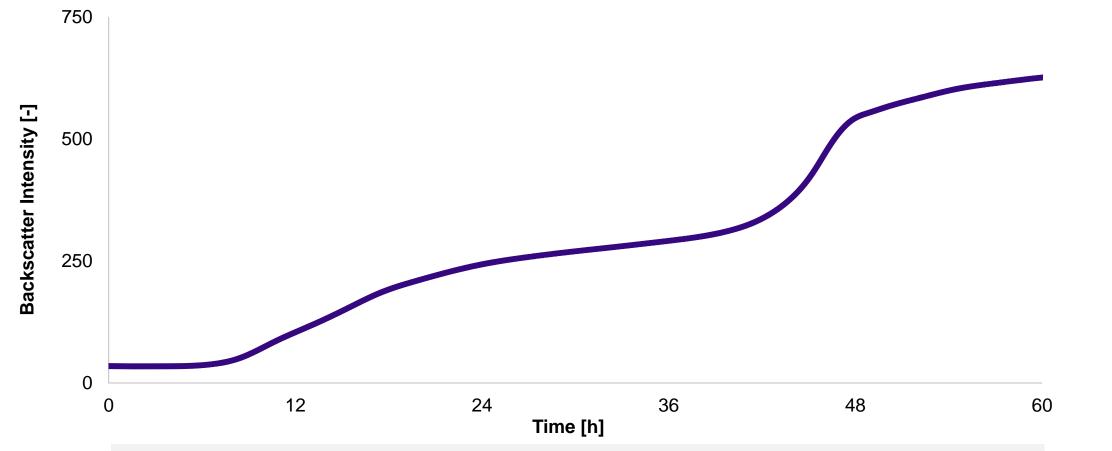
**DOTS Software Modules for Data Visualization** 





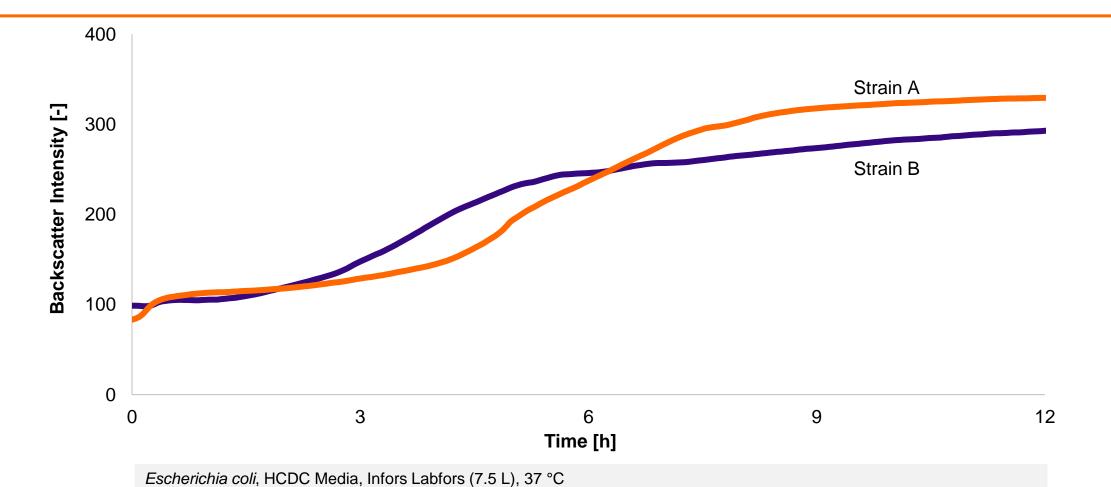
### The high data density of CGQ BioR measurements allows you to detect and visualize process events like metabolic shifts.

CGQ BioR Measurement: Saccharomyces cerevisiae (Diauxic Growth)



Saccharomyces cerevisiae, YPD Media, Applikon Glass Bioreactor (7.5 L), Room Temperature

### The CGQ BioR is ideal for screening experiments in bioreactors such as strain or media comparisons.

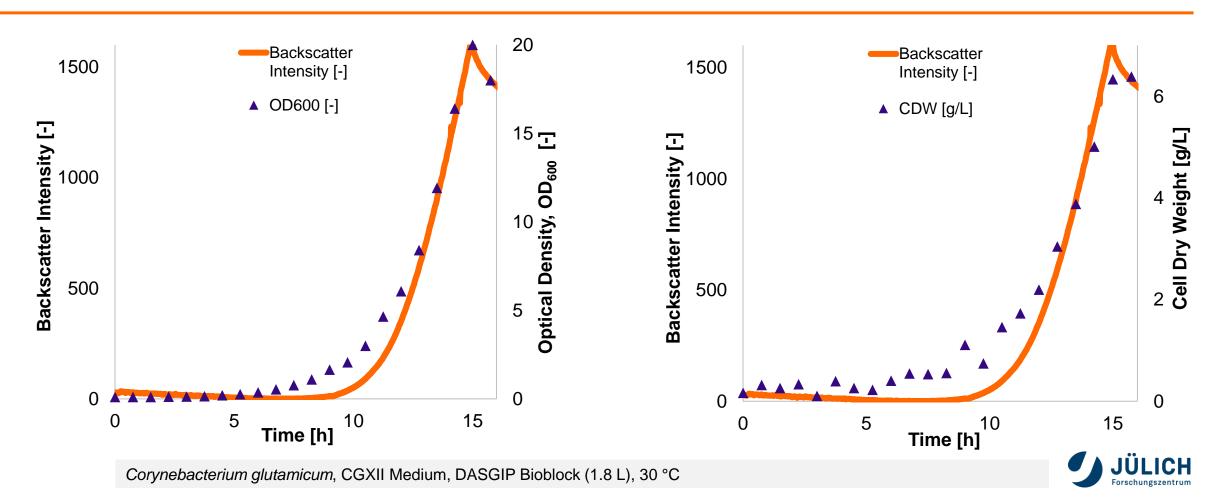


CGQ BioR Measurement: Different Escherichia coli Strains



## The CGQ BioR shows good correlation with offline biomass data such as $OD_{600}$ and Cell Dry Weight.

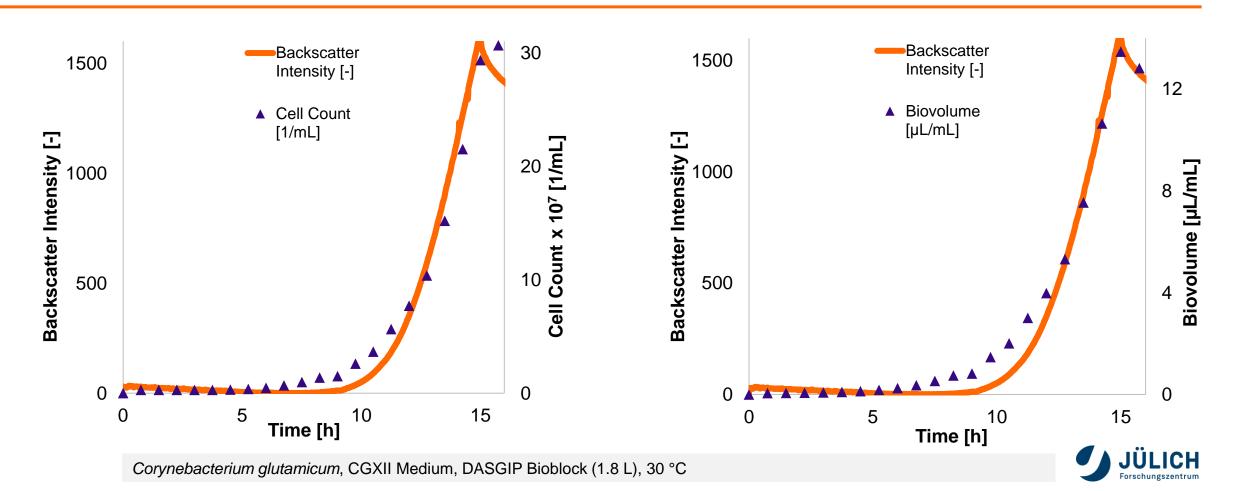
CGQ BioR & Offline Biomass Measurements (1/2): Corynebacterium glutamicum





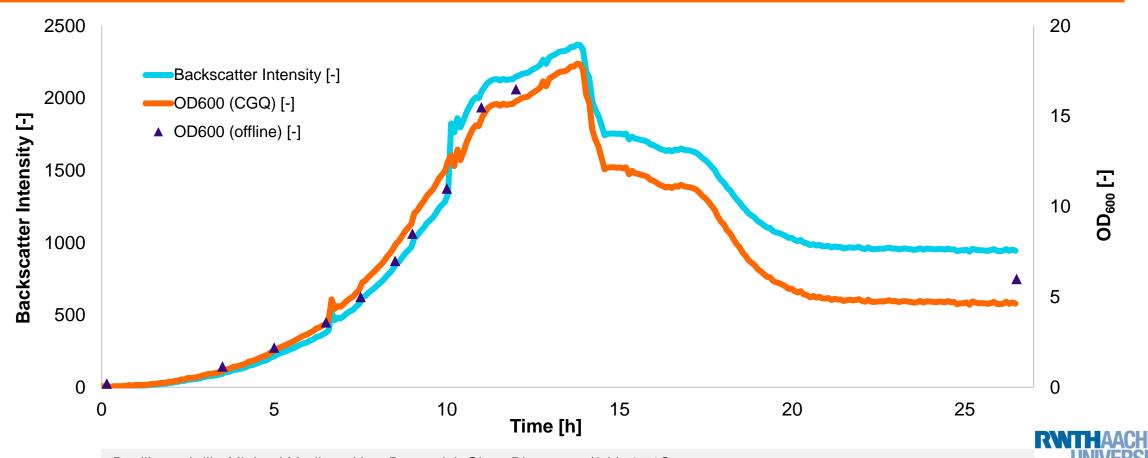
### The CGQ BioR shows good correlation with offline biomass data such as Cell Count and Biovolume.

CGQ BioR & Offline Biomass Measurements (2/2): Corynebacterium glutamicum





### Using a calibration file, the CGQ BioR is able to directly convert backscatter intensities to OD values.



CGQ BioR and Offline OD Measurements: Bacillus subtillis

Bacillus subtilis, Minimal Medium, New Brunswick Glass Bioreactor (3 L), 37 °C



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#### **Let's Connect!**

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